



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-9
Job Sheet 170507



Part No: D4021-9

Job Qty: 200 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/2/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B SHEET 3 IPP REV:A NEW ISSUE 09-11-23 JLM VERIFIED BY:DD IPP Rev:B as per dwg
REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea	2/1/18	2/1/18	0.00	0.00	Start Up Machining-2		J.B.
100	Hardinge	200 pcs	2/2/18	2/2/18	0.00	10.87	Hardinge		J.B.
120	QC	200 pcs	2/2/18	2/2/18	0.00	0.00	QC8		original 18/02/18
130	Packaging	200 pcs	2/2/18	2/2/18	0.00	0.00	Packaging3-2		18-02-11
140	QC21-SA	200 Ea	2/2/18	2/2/18	0.00	0.00	QC21		FEB 1 2 2018

Part Op 100 - TURN AS PER FOLIO FA 868 AND DWG D4021 DWG REV: _____ FOLIO REV: _____
Descriptions: ***MACHINE TO .375" MAX OD ***
130 - LOCATION: WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304R0.375	17	37	0	0

5041077 x 14.625

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
2	Bushing	0.380Inches ± 0.030	0.410 0.350		
3	Bushing	0.750Inches ± 0.030	0.780 0.720		

Plex 1/16/18 4:26 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		DISPOSITION Start up Operation 02/10/18 Job No: 170507		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%; border: 1px solid black;">k ☐</td> <td style="width: 15%; border: 1px solid black;">Skid-tube ☐</td> <td style="width: 15%; border: 1px solid black;">Cross tube ☐</td> <td style="width: 15%; border: 1px solid black;">Water Jet ☐</td> <td style="width: 15%; border: 1px solid black;">Engineering ☐</td> </tr> <tr> <td style="border: 1px solid black;">o ☐</td> <td style="border: 1px solid black;">Machining ☐</td> <td style="border: 1px solid black;">Small Fab ☐</td> <td style="border: 1px solid black;">Prod. Eng. Coord. ☐</td> <td style="border: 1px solid black;">Quality ☐</td> </tr> <tr> <td style="border: 1px solid black;">s ☐</td> <td style="border: 1px solid black;">Thermoforming ☐</td> <td style="border: 1px solid black;">Finishing ☐</td> <td style="border: 1px solid black;">Rec/Store/Packaging ☐</td> <td style="border: 1px solid black;">Other ☐</td> </tr> <tr> <td style="border: 1px solid black;">d ☐</td> <td style="border: 1px solid black;">Large Fab ☐</td> <td style="border: 1px solid black;">Composite ☐</td> <td style="border: 1px solid black;">Supplier ☐</td> <td></td> </tr> </table>				k ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	o ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	s ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	d ☐	Large Fab ☐	Composite ☐	Supplier ☐									
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Inter Trib		Disposition 		Completed By																															
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